



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4885-1

Job Sheet 180560



Part No: D4885-1

Job Qty: 8 ea

Part Name: End Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 8/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE JLM 14-01-28 VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs	8/16/18	8/16/18	0.00	0.00	Purchasing		AUG 14 2018
110	QC	8 pcs	8/16/18	8/16/18	0.00	0.00	QC6		38
150	Purchasing	8 pcs	8/16/18	8/16/18	0.00	0.00	Purchasing		9-89
160	Packaging	8 pcs	8/16/18	8/16/18	0.00	0.00	Packaging2		AUG 21 2018
170	QC	8 pcs	8/16/18	8/16/18	0.00	0.00	QC5		38
180	Packaging	8 pcs	8/16/18	8/16/18	0.00	0.00	Packaging3-2		AUG 23 2018
190	QC21-SA	8 Ea	8/16/18	8/16/18	0.00	0.00	QC21		AUG 24 2018

Part Op 100 - ISSUE P/O: _____ POSSIBLE SUPPLIER:ATG C OF C IS REQUIRED

Descriptions: 110 - QC6- All purchased or subcontracted products

150 - Issue P/O: 040752 LPI Per ASTM 1417 LEVEL 2 Certificate of conformaty is required

160 - Receive & Inspect for Damage & Mat'l Certs Ensure certificate of conformity is attached

170 - QC5- Inspect part completeness to step on W/O

180 - Identify as per dwg & Stock Location: _____

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4885-1P	End Fitting	8 pcs (1 ea)	100-Purchasing	50101999
M17-4-H900-R2.000	17-4 SS H900 Round Bar 2.000"	3.2000 ft (.4 ea)	100-Purchasing	5074804
		6.3"		5102000

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4885-1P	8	0	0
	M17-4-H900-R2.000	3	17	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

could not be found.

Plex 7/12/18 8:34 AM dart.Lussier.Patrick

Container No: S102001

Part: D4885-1

Job No: 180560

Serial No/Batch: S102001

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/14/18

Aug 14 1918

80

Aug 1 1918

100

Aug 5 1918

Patrick Lussier

From: Linda Lacelle
Sent: Thursday, July 12, 2018 8:18 AM
To: Patrick Lussier; Marie Lajeunesse; David Logan; Jesse White
Cc: Chantal Lavoie
Subject: RE: End Fitting D4885-1P

Ok, the order needs to ship on Aug 20, still needs to be assembled, pls ensure this is no later than Aug 16

From: Patrick Lussier
Sent: Thursday, July 12, 2018 8:07 AM
To: Linda Lacelle <llacelle@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; David Logan <dlogan@dartaero.com>; Jesse White <jwhite@dartaero.com>
Cc: Chantal Lavoie <clavoie@dartaero.com>
Subject: End Fitting D4885-1P

Hi Team

Wejay can produce end fitting part # D4885-1 for w/o 180560 the lead time will be 5 weeks but the due date on the work order indicated July 20, 2018 unfortunately have to be change for August 16, 2018 ,

Fine with you ??

Thanks

Patrick Lussier
Senior Buyer

DART AEROSPACE
T 1 613 632-5200 ext : 730
F 1 613 632-1053
E plussier@dartaero.com
1 800 556- 4166
www.dartaerospace.com





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4885-1

Job Sheet 180560



Part No: D4885-1

Job Qty: 4 ea

Part Name: End Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE JLM 14-01-28 VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		7/20/18	0.00	0.00	Purchasing		
110	QC	4 pcs		7/20/18	0.00	0.00	QC6		
150	Purchasing	4 pcs		7/20/18	0.00	0.00	Purchasing		
160	Packaging	4 pcs		7/20/18	0.00	0.00	Packaging2		
170	QC	4 pcs		7/20/18	0.00	0.00	QC5		
180	Packaging	4 pcs		7/20/18	0.00	0.00	Packaging3-2		
190	QC21-SA	4 Ea		7/20/18	0.00	0.00	QC21		

Part Op 100 - ISSUE P/O: _____ POSSIBLE SUPPLIER:ATG C OF C IS REQUIRED

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Job BOM

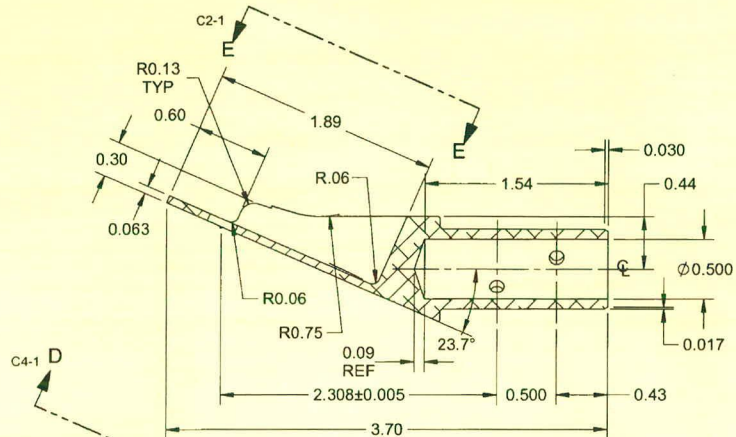
Part / Item	Component Name	Quantity	Operation	Container
D4885-1P	End Fitting	4 pcs (1 ea)	100-Purchasing	
M17-4-H900-R2.000	17-4 SS H900 Round Bar 2.000"	1.6000 ft (.4 ea)	100-Purchasing	

Job Allocations

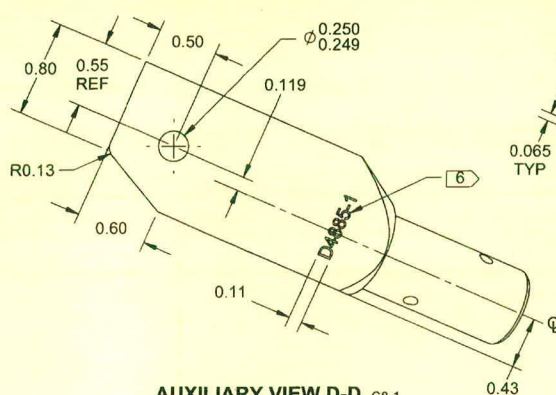
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4885-1P	4	0	0
	M17-4-H900-R2.000	2	17	0

Part Specifications

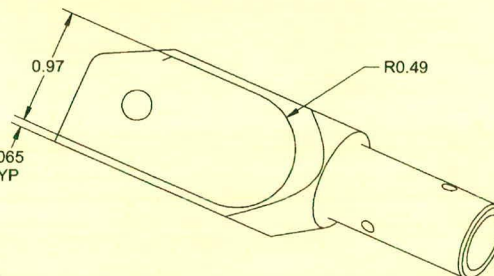
Specifications could not be found.



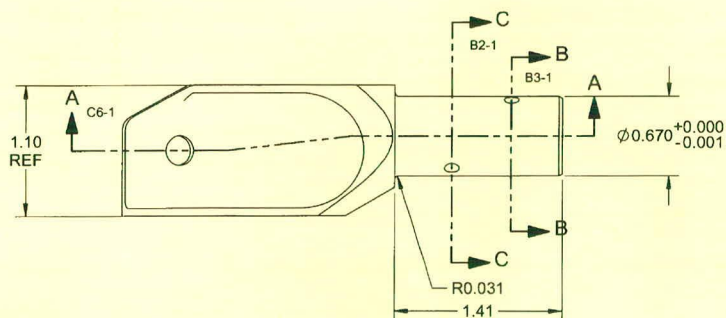
SECTION A-A B7-1



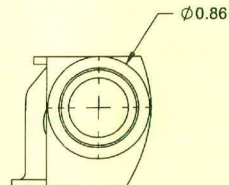
AUXILIARY VIEW D-D C8-1



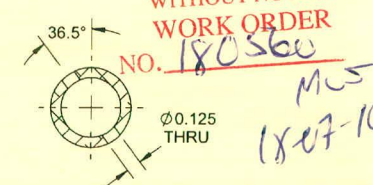
AUXILIARY VIEW E-E D7-1



SECTION B-B B6-1



SECTION C-C B6-1



D4885-1 END FITTING

NOTES:

- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.11 HIGH LETTERS TO A MAX. DEPTH OF 0.010
- 7) WEIGHT: 0.21 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

APPROVED

A		NEW ISSUE		RF	13.09.16	
REV.		DESCRIPTION			BY	DATE
DESIGN		RF		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. REV. A D4885 SHEET 1 OF 5		
DRAWN		RF				
CHECKED		DC				
MFG. APPR.		JLM				
APPROVED		HS		TITLE SCALE		
DE APPR.		DS		END FITTING NTS		
DATE		13.12.01		COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 180560
 MCS
 1807-10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040466**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040466
PO Date: 7/12/18
Due Date: 8/16/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180560	D4885-1P			End Fitting receive pcs	Firmed	-	8/16/18	8 pcs	0 pcs	8 pcs	\$638.00/pcs	\$5,104.00
Line Item Note W/O 180560													

DAS
38
9-89

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/13/18 8:46 AM dart.Lussier.Patrick



Packing Slip 39213

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
TEL: 613-384-1662 FAX: 613-384-2997
www.wejay.com

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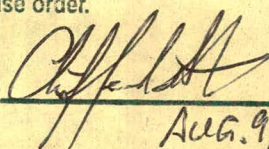
T
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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

INVOICE DATE		YOUR ORDER NO. 40466		DATE ORDERED 07/13/18		SHIPPED VIA Best way		
CUSTOMER CODE DART			PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS	
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION				UNIT PRICE	AMOUNT
8	0	8	End fitting as per drawing D-4885-1P Rev. A Job: 180560 Part: D4855-1P WO: 180560 Required by: August 16, 2018 RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor   Aug. 9/18					
ORDER: COMPLETE ☐ PARTIAL ☐							TOTAL	

RECEIVED BY _____

1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION

Wetley
MACHINE PRODUCTS CO. LTD.



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace	DATE: Aug. 9, 2018		
	P.O.# 040466		
	WEJAY JOB# 39213		
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D4885P 'End Fitting' Job: 180560 WO: 180560	8	Machined complete per dwg req'ts.	D4885 / rev. A
Note: 1) Material supplied by DART. ref# M17-4-H900-R2.000 S074804 2) 1st article and Final Inspection report attached.			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory

WOLFE

DECLARATION OF CONSENT

I, the undersigned, do hereby declare that the above is a true and correct copy of the original as the same appears in the records of the Court of the County of [] State of []

Witness my hand and seal of office this [] day of [] 19[]

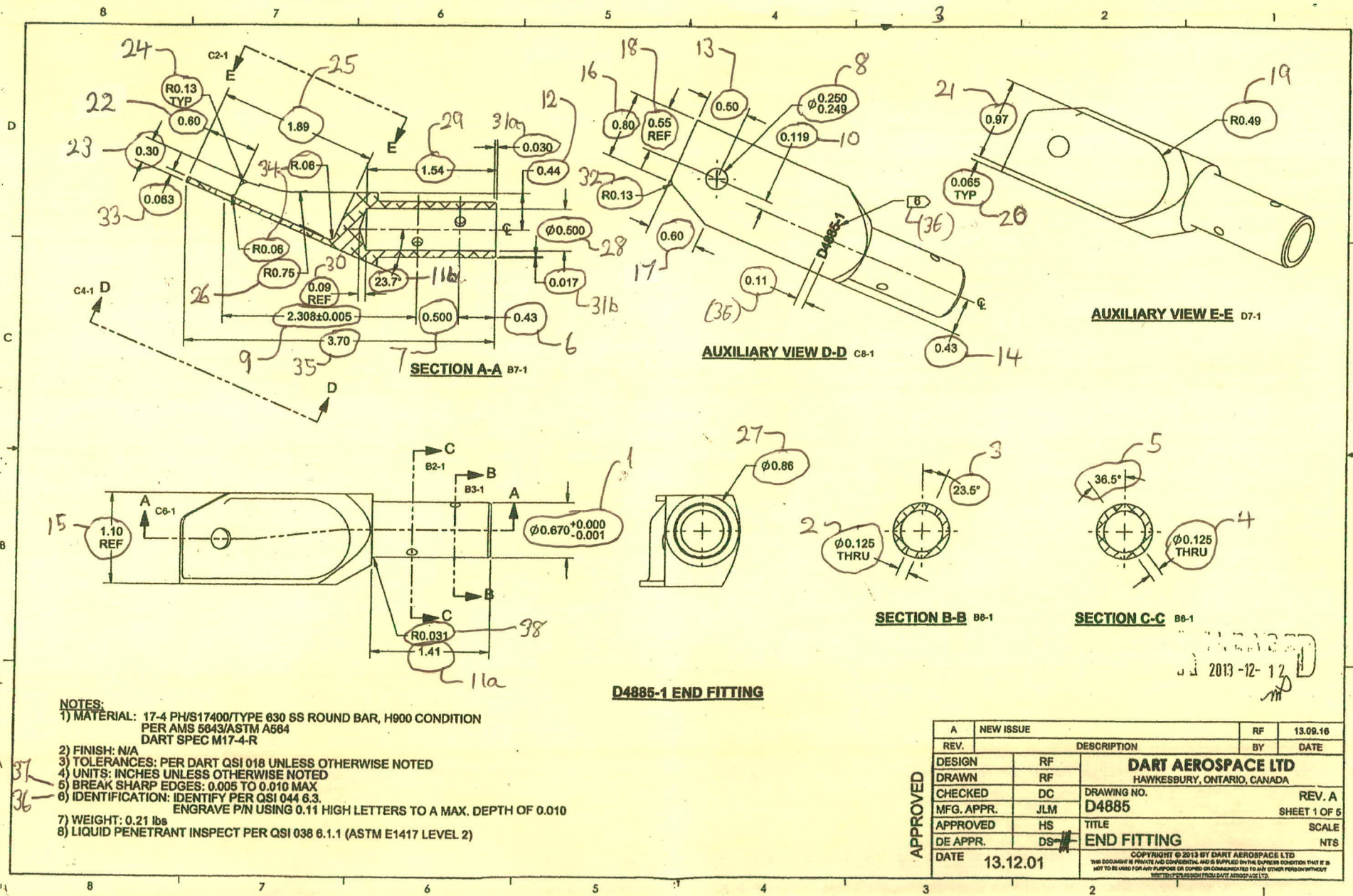
Notary Public for the State of []

WOLFE
NOTARY
PUBLIC

Notary Public for the State of []



WOLFE
NOTARY
PUBLIC





100-1000

3/5/2



Customer DART Customer P.O. 40466
 Drawing # D4885 Drawing rev A
 Part Number D4885 E.C.O. -
 Part Name End Fitting Material 17-4 PH/S17400/TYPE 630 SS COND. H900
 Serial # 001 Inspected by Cliff Smith
 Job # 39213 Signature:



ACCEPTED Aug 9/18



Overall Result

All Characteristics: 37
 Out of tolerance: 0
 Over Warning Limit: 0
 Not Calculated: 0

Comment 1ST ARTICLE IN SP.

Feature	ID	Actual	Nominal	Pos Tol.	Neg Tol.	Deviation	<-- -->
1 B5 .670 dia	D	0.6697	0.6700	0.0000	-0.0010	-0.0003	-
2 B3 .125 dia hole 1	D	0.1249	0.1250	0.0040	-0.0010	-0.0001	--
3 B3 23.5 deg angle	A1	23.5208	23.7000	0.5000	-0.5000	-0.1792	-
hole 1 Perp to .670 dia	GDT Perp	0.0000	0.0000	0.0010		0.0000	-
Hole 1_GDT Symmetry to .670 dia	GDT Sym	0.0003	0.0000	0.0050		0.0003	-
4 B2 .125 dia hole 2	D	0.1249	0.1250	0.0040	-0.0010	-0.0001	--
5 B2 36.5 deg angle	A1	-36.4365	-36.4667	0.5000	-0.5000	0.0303	-
hole 2 Perp to .670 dia	GDT Perp	0.0000	0.0000	0.0010		0.0000	-
Hole 2_GDT Symmetry to .670 dia	GDT Sym	0.0003	0.0000	0.0050		0.0003	-
6 C5 .43 dim	X	-0.4303	-0.4300	0.0300	-0.0300	-0.0003	-
7 C6 .500 hole pitch	ResEle	0.4998	0.5000	0.0100	-0.0100	-0.0002	-
8 D4 .250_.249 dia	D	0.2495	0.2500	0.0000	-0.0010	-0.0005	
9 C7 2.308 dim	ResEle	-2.3030	-2.3080	0.0050	-0.0050	0.0050	---
10 D4 .119 dim_.250 hole	X	-0.1195	-0.1190	0.0100	-0.0100	-0.0005	-
11a B6 1.41 dim	X	-1.4103	-1.4100	0.0300	-0.0300	-0.0003	-
11b C6 23.7 deg angle	A1	23.7498	23.7443	0.5000	-0.5000	0.0055	-
12 D5 .44 dim	Z	0.4405	0.4400	0.0300	-0.0300	0.0005	-
13 D4 .50 dim	CartDist	0.5002	0.5000	0.0300	-0.0300	0.0002	-
14 C3 .43 dim	Y	0.4314	0.4300	0.0300	-0.0300	0.0014	-
15 B8 1.10 dim	CartDist	1.1021	1.1000	0.0300	-0.0300	0.0021	-
16 D5 .80 dim	Y	0.8013	0.8000	0.0300	-0.0300	0.0013	-
17 C5 .60 dim	X	0.6013	0.6000	0.0300	-0.0300	0.0013	-
18 D5 .55 ref dim	CartDist	0.5511	0.5500	0.0300	-0.0300	0.0011	-
19 D1 .49 rad	R	0.4840	0.4900	0.0300	-0.0300	-0.0060	-
20 D3 .065 Wall Thk	CartDist	0.0667	0.0650	0.0100	-0.0100	0.0017	-
21 D3 .97dim	CartDist	0.9684	0.9700	0.0100	-0.0100	-0.0016	-
22 D8 .60 dim	X	0.6029	0.6000	0.0300	-0.0300	0.0029	-
23 D8 .30 dim	CartDist	0.2855	0.3000	0.0300	-0.0300	-0.0145	--
24 D8 .13 rad	R	0.1226	0.1300	0.0300	-0.0300	-0.0074	-
25 D7 1.89 dim	X	1.8956	1.8900	0.0300	-0.0300	0.0056	-
26 C7 .75 rad	R	0.7529	0.7500	0.0300	-0.0300	0.0029	-
27 B4 .86 dia	D	0.8601	0.8600	0.0300	-0.0300	0.0001	-

Feature	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Manually Inspected Features

28 D5 .500 dia bore
 29 D6 1.54 bore depth
 30 C7 .09 rel. drill point
 31 C5,D5 .017 x .030 chamfer
 32 D5 R .13 fillet 2 pl.
 33 D8 .063 wall thickness
 34 D7 R 0.06 fillet
 35 C7 3.70 O.A. length
 36 A8,C3 Engraving per note 6
 37 A8 Deburring per note 5
 38 B6 R .031

Ø.503
1.533
.085
.016 x .027
R.130 TYP.
.0583/.0603
R.060
3.688
PASSED
PASSED
R.031



Customer DART Customer P.O. 40466
 Drawing # D4885 Drawing rev A
 Part Number D4885 E.C.O. -
 Part Name End Fitting Material 17-4 PH/S17400/TYPE 630 SS COND. H900
 Serial # 008 Inspected by Cliff Smith
 Job # 39213 Signature:



ACCEPTED AUG. 9/18



Overall Result

All Characteristics: 37
 Out of tolerance: 0
 Over Warning Limit: 0
 Not Calculated: 0

Comment: Final Dim Insp.

Feature	ID	Actual	Nominal	Pos Tol.	Neg Tol.	Deviation	<- ->
1 B5 .670 dia	D	0.6698	0.6700	0.0000	-0.0010	-0.0002	—
2 B3 .125 dia hole 1	D	0.1249	0.1250	0.0040	-0.0010	-0.0001	—
3 B3 23.5 deg angle	A1	23.5258	23.7000	0.5000	-0.5000	-0.1742	—
hole 1 Perp to .670 dia	GDT Perp	0.0000	0.0000	0.0010		0.0000	—
Hole 1_GDT Symmetry to .670 dia	GDT Sym	0.0001	0.0000	0.0050		0.0001	—
4 B2 .125 dia hole 2	D	0.1249	0.1250	0.0040	-0.0010	-0.0001	—
5 B2 36.5 deg angle	A1	-36.4449	-36.4667	0.5000	-0.5000	0.0218	—
hole 2 Perp to .670 dia	GDT Perp	0.0000	0.0000	0.0010		0.0000	—
Hole 2_GDT Symmetry to .670 dia	GDT Sym	0.0003	0.0000	0.0050		0.0003	—
6 C5 .43 dim	X	-0.4238	-0.4300	0.0300	-0.0300	0.0062	—
7 C6 .500 hole pitch	ResEle	0.5001	0.5000	0.0100	-0.0100	0.0001	—
8 D4 .250_.249 dia	D	0.2492	0.2500	0.0000	-0.0010	-0.0008	—
9 C7 2.308 dim	ResEle	-2.3079	-2.3080	0.0050	-0.0050	0.0001	—
10 D4 .119 dim_.250 hole		-0.1190	-0.1190	0.0100	-0.0100	0.0000	—
11a B6 1.41 dim	X	-1.4102	-1.4100	0.0300	-0.0300	-0.0002	—
11b C6 23.7 deg angle	A1	23.7581	23.7443	0.5000	-0.5000	0.0138	—
12 D5 .44 dim	Z	0.4409	0.4400	0.0300	-0.0300	0.0009	—
13 D4 .50 dim	CartDist	0.5014	0.5000	0.0300	-0.0300	0.0014	—
14 C3 .43 dim	Y	0.4314	0.4300	0.0300	-0.0300	0.0014	—
15 B8 1.10 dim	CartDist	1.1020	1.1000	0.0300	-0.0300	0.0020	—
16 D5 .80 dim	Y	0.8013	0.8000	0.0300	-0.0300	0.0013	—
17 C5 .60 dim	X	0.6014	0.6000	0.0300	-0.0300	0.0014	—
18 D5 .55 ref dim	CartDist	0.5515	0.5500	0.0300	-0.0300	0.0015	—
19 D1 .49 rad	R	0.4839	0.4900	0.0300	-0.0300	-0.0061	—
20 D3 .065 Wall Thk	CartDist	0.0667	0.0650	0.0100	-0.0100	0.0017	—
21 D3 .97dim	CartDist	0.9684	0.9700	0.0100	-0.0100	-0.0016	—
22 D8 .60 dim	X	0.6030	0.6000	0.0300	-0.0300	0.0030	—
23 D8 .30 dim	CartDist	0.2856	0.3000	0.0300	-0.0300	-0.0144	—
24 D8 .13 rad	R	0.1225	0.1300	0.0300	-0.0300	-0.0075	—
25 D7 1.89 dim	X	1.8956	1.8900	0.0300	-0.0300	0.0056	—
26 C7 .75 rad	R	0.7511	0.7500	0.0300	-0.0300	0.0011	—
27 B4 .86 dia	D	0.8603	0.8600	0.0300	-0.0300	0.0003	—

Feature	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
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Manually Inspected Features

28	D5	.500 dia bore					<u>Ø.503</u>
29	D6	1.54 bore depth					<u>1.5300</u>
30	C7	.09 rel. drill point					<u>.087</u>
31	C5,D5	.017 x .030 chamfer					<u>.016 x .028</u>
32	D5	R .13 fillet 2 pl.					<u>R.130 TYP.</u>
33	D8	.063 wall thickness					<u>.0627/.0630</u>
34	D7	R 0.06 fillet					<u>R.060</u>
35	C7	3.70 O.A. length					<u>3.689</u>
36	A8,C3	Engraving per note 6					<u>PASSED</u>
37	A8	Deburring per note 5					<u>PASSED</u>
38	B6	R .031					<u>R.031</u>

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040752

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO040752
PO Date: 8/15/18
Due Date: 8/20/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: Rework for D119-796-241 -job# 180154 is included in price

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174644	D350-748-101	FWD Crosstube AS350 / AS355 : TC STC SH06-27 Issue 2, FAA STC SR02359NY 11/03/04, EASA STC EASA.10016903 Revision 2 10/09/03, BRAZIL 2009S04-04 09/04/06 ISSUE P/O TO SKYSERVICE: _____	Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	174638			Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	174632			Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	174619			Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	181018			Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
Sub Total:							5	0	5		\$613.64
2	174675	D350-748-201	Aft Crosstube AS350 / AS355 : TC STC SH06-27 Issue 2, FAA STC SR02359NY 11/03/04, EASA STC EASA.10016903 Revision 2 10/09/03, BRAZIL 2009S04-04 09/04/06 ISSUE P/O TO SKYSERVICE: _____	Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	174649			Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	174672			Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	174648			Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
	174646			Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73
Sub Total:							5	0	5		\$613.64
3	180759	D212-664-101	Fwd Crosstube - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA-316/2015 15/06/17 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038	Firmed	-	8/20/18	1 pcs	0 pcs	1 pcs	\$122.7272/pcs	\$122.73



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040752

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order								
4	180560	D4885-1	End Fitting : Various STC's Issue P/O: _____ LPI Per ASTM 1417 LEVEL 2 Certificate of conformaty is required	Firmed	-	8/20/18	8 pcs	0 pcs	8 pcs	\$22.25/pcs	\$178.00
										Grand Total:	\$1,528.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/20/18 1:26 PM dart.baker.diane

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO37094	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO040752
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON EIGHT FITTINGS P/N: D4885-1 ✓ J/S180560 ✓ AS PER PO: PO040752

Action Taken:						Date:	Initial/Stamp:
LPI C/O AS PER ASTM E-1417M-16						AUG 17 2018	 
NO CRACK FOUND							
PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030, EMU. MPO15896, DEV. MPO15030, UV LIGHT M-20142							
<i>Description</i>	<i>Location</i>	<i>P/N</i>	<i>Qty</i>	<i>Batch</i>	<i>S/N Off</i>	<i>S/N On</i>	

CAS
38
9-89

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp 	Date:
Name: RAFIK MELIKIAN		AUG 17 2018

1998 11 20

1998 11 20

1998 11 20